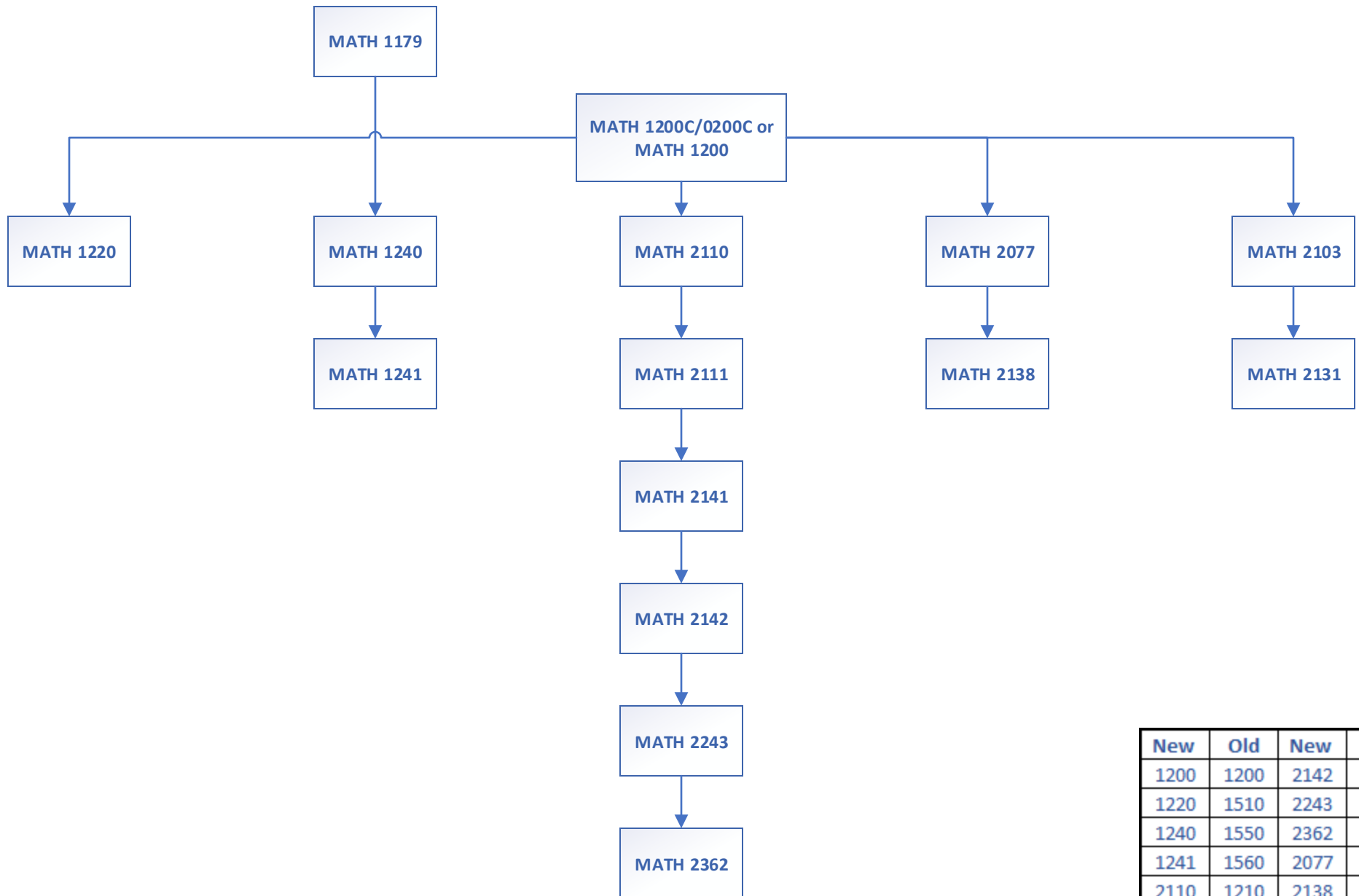


STEM Flow Chart



New	Old	New	Old
1200	1200	2142	1920
1220	1510	2243	2910
1240	1550	2362	1670
1241	1560	2077	1680
2110	1210	2138	NA
2111	1900	2103	NA
2141	1910	2131	NA